



OWNER AND BUILDER FIND WINNING COMBINATION WITH LIBERTY'S SOLUTIONS

When Riechmann Bros. LLC needed a new space to feature farm equipment and a place to make repairs, the decision was clear. The John Deere dealership in Okawville, Ill. went with past experience and chose a metal building solution to fit its needs.

"The dealership's existing shop is a metal building, and they were very pleased with it," Jim Orr, sales manager of Unverfehrt Farm Supply said. "By staying with a metal structure, we were able to deliver an excellent product and customize the job to their needs."

Unverfehrt Farm Supply of Centralia, Ill. provided general contracting services on the metal building, which was completed in a speedy three months. Orr uses the Riechmann Bros. project to showcase the solutions Liberty Building Systems can provide to prospective Unverfehrt customers, having worked with Liberty on nearly 100 successful metal building projects.

"We've built Liberty buildings ranging from small fire-houses to 165' x 200' warehouses and have found them to be an excellent solution for our clients' needs," Orr said.

Clearspan framing provides structural support for the 8,000-square-foot building, while LibertyRib® panels in a Light Stone FreedomCote™ finish create a clean and attractive exterior. Liberty's standing seam roof system, LibertyLoc®, was chosen for its ability to contract and expand with ambient temperatures.

"The standing seam roof is quick and easy to install and is a mechanically fastened roof, meaning its not just snapped together," Orr said.

"Riechmann Bros. chose the Galvalume finish and it's still as bright and shiny as the day we put it up – they are very pleased with the performance of the standing seam roof," Orr explained.



Riechmann Bros. LLC, Okawville, Ill.

The Riechmann Bros. building features a single-piece 40' x 18' hydraulic door that required a custom support structure from Liberty due to the weight of the 26-gauge steel on the outside and 29-gauge R-32 insulated interior liner.

"It was somewhat of an engineering challenge to support the weight of the hydraulic door. However, the finished product is quite impressive," Orr said. "The client loves it."

Unverfehrt added another nine inches to an already insulated four-inch vinyl wrap, bringing the insulation value of the roof and walls to R-40 status. To enable the custom insulation, Liberty custom designed flange braces attaching steel from the purlins to the main frame.

"Choosing a Liberty metal building just made sense for the client. And it made possible unique features like the hydraulic door, which would have been very difficult in a wood structure," Orr said. "The standing seam roof and ability to do R-40 insulation were big selling points for Liberty."

Liberty Building Systems™, a division of BlueScope Buildings North America, Inc., engineers and supplies quality, economically priced metal building solutions for agricultural, commercial, industrial and self-storage applications. With sales and engineering offices in Memphis, Tenn. and the use of multiple manufacturing facilities located throughout the United States, Liberty provides metal buildings nationwide through multiple distribution channels. For more information, visit www.LibertyBuildings.com.



The 8,000-square-foot metal building was completed in a speedy three months and features a one-piece, 40' x 18' hydraulic door on one end of the building.

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